

Head Office
4 Newcastle Road
Bayswater Vic 3153
Tel: (03) 9762 8855
Fax: (03) 9762 8866

Perth
1/137 Kelvin Road
Maddington WA 6109
Tel: 08 9493 5885
Fax: 08 9493 5886

Laverton North
12/227-231 Fitzgerald Rd.
Laverton Nth Vic 3026
Tel: (03) 9369 0677
Fax: (03) 9369 4277

Bulletin #: LuK 200503
Issue Date: 18/03/05
Distribution Code: A
Revision Level: 1.0

Service Bulletin

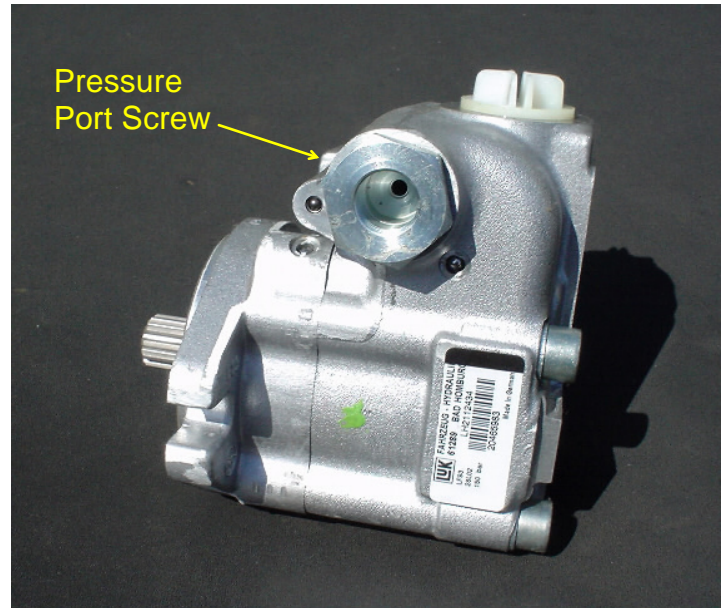
Subject: LuK LF93 Power Steering Pump – Pressure Port Screw Torque

Background

Excessive torque applied to the pressure port screw can distort the flow control valve bore causing a flow control valve malfunction.

This screw would normally be removed only to service the flow control valve.

Excessive torque may be applied when tightening the hydraulic fitting, particularly if the pressure port screw is not held.



Specification

The correct torque is 40 to 50 Nm (30 to 36 ft/lbs).